

SPINBLAST

RULES

1. Lightly oil leather seals before installation.
2. Tighten head on shaft until it only spins 180° (half a revolution) when spun hard by hand. Check constantly.
3. Only ever move head CLOCKWISE.
4. Following seal replacement, when starting blasting, check/adjust head tightness after first 10 minutes and every half an hour thereafter.
5. Preferred abrasive is steel grit, not non-metallic abrasive such as garnet (too aggressive on spare parts). If you must use garnet, do not recycle it.
6. If using steel grit ensure abrasive is well cleaned before reuse as dusty abrasive causes rapidly accelerated wear.
7. Run grit rich and do not blast at more than 90 psi to minimize wear.
8. Check/rebuild machine every afternoon.
9. Take care not to damage head on pipe when removing.
10. Every 2 hours, turn nozzles 90° to ensure they wear evenly.
11. Nozzle must be tightened to shoulder with thread tape as there is no nozzle washer.